



TAV2
TAV2 30
Asymmetric
 Torque Converter System

ITEM NO	PART NO	DESCRIPTION	QTY REQ.
1	21 5732A	5/1 6"-24)(2' MTG BOLT TAV2-75	1
1	205384A	3/8"-24)(2" MTG BOLT TAV2-100	1
2	200701A	5/16" LOCK WASHER	1
3	202429A	3/8" ID PILOT WASHER TAV2-100	1
3	200840A	5/1 6" ID PILOT WASHER TAV2-75	1
The above hardware is included to mount your drive clutch to your engine. It is important that you use the correct bolt and washer to fit your particular engine.			
*4	219204A	DRUM DRIVER TAV2-75	1
*4	219563A	DRUM DRIVER TAV2-100	1
*5	200376A	HUB DRIVER 3/4" ID 4 SPLINED	1
*5	203641A	HUB DRIVER 1" ID 8 SPLI NED	1
**6	200344A	DRIVER WEIGHT ASSY W/SPRINGS	1
**6A	011188A	BLUE GARTER SPRING SET OF 2	1
7	219205A	SHEAVE MOVABLE HALF W/HUB 3/4" BORE	1
7	219561A	SHEAVE MOVABLE HALF W/HUB 1" BORE	1
8	200349A	BUSHING BRONZE (NOT USED ON TAV2-100)	1
9	203589A	7" BELT ASYM METRIC	1
10	219278A	SHEAVE STATIONARY 2 1/2 3/4" BORE	1
10	219562A	SHEAVE STATIONARY 2 1/2 1" BORE	1
11	200389A	SPACER 3/4" ID	1
11	202877A	SPACER 1" ID	1
12	203189A	JAM NUT 5/8-1 8X3/8	1
14	204714A	RING RETAINING	1
15	215650A	CAM FIXED	1
16	215699A	SPRING GREEN	1
17	219466A	FACE MOVABLE W/CAM	1
17A	218827A	BUTTONS PACKAGE OF 3	2
18	203942A	BUSHING	1
19	219470A	FACE FIXED W/POST 5/8" BORE	1
20	209831A	KEY 3/16" SQ. X 2 1/4"	1
21	011059A	KEY 3/1 6" SQ. X 9/1 6"	1
22	212225A	5/8" DIA JACKSHAFT-6 3/8" LONG	1
23	200834A	WASHER 5/8" ID X 1" OD	1
24	200379A	SPROCKET 12T 35P	1
24	202168A	SPROCKET 10T 40/41 P	1
25	215558A	BALL BEARING	2
26	203187A	SPACER 5/8 X 7/8 X 1	1
27	212227A	RING RETAINING	1
28	218525A	MOUNTING BRACKET W/BEARINGS & SPACER	1
29	217867A	HEX HD CAP SCREW 5/16-24 XI"	4
30	200701A	LOCK WASHER 5/1 6"	4
31	218351A	SHROUD PLASTIC W/DECALS	1
32	214146A	SCREW THD FRM 1/4-20 X 1/2	4
33	218513A	DECAL	1
34	218514A	DECAL	1

REPLACEMENT DRIVER UNIT

ORDER #	MODEL #	DESCRIPTION
*219552A	CAT30-75	3/4" Bore
*219554A	30C-100	1" Bore

REPLACEMENT DRIVEN UNIT

ORDER #	MODEL #	DESCRIPTION
219456A	31D-62	5/8" Bore

COMPLETE UNIT

ORDER #	MODEL #	DESCRIPTION
218352A	TAV2 30-7535P	12T 3/4" BORE
218353A	TAV2 30-75	40/41 P 10T 3/4" BORE
218354A	TAV2 30-100	35P 12T 1" BORE
218355A	TAV2 30-100	40/41P 10T 1" BORE

1-1/2" mounting bolt included with replacement clutch must be discarded and 2" mounting bolt from old clutch must be used.

*NOTE: DRIVER DRUM AND HUB MUST BE WELL ALIGNED AND TORQUED DOWN TIGHTLY.

** TO ASSURE PROPER BALANCE THE SPRINGS SHOULD BE REPLACED IN PAIRS OR THE ENTIRE WEIGHT ASSEMBLY SHOULD BE REPLACED.