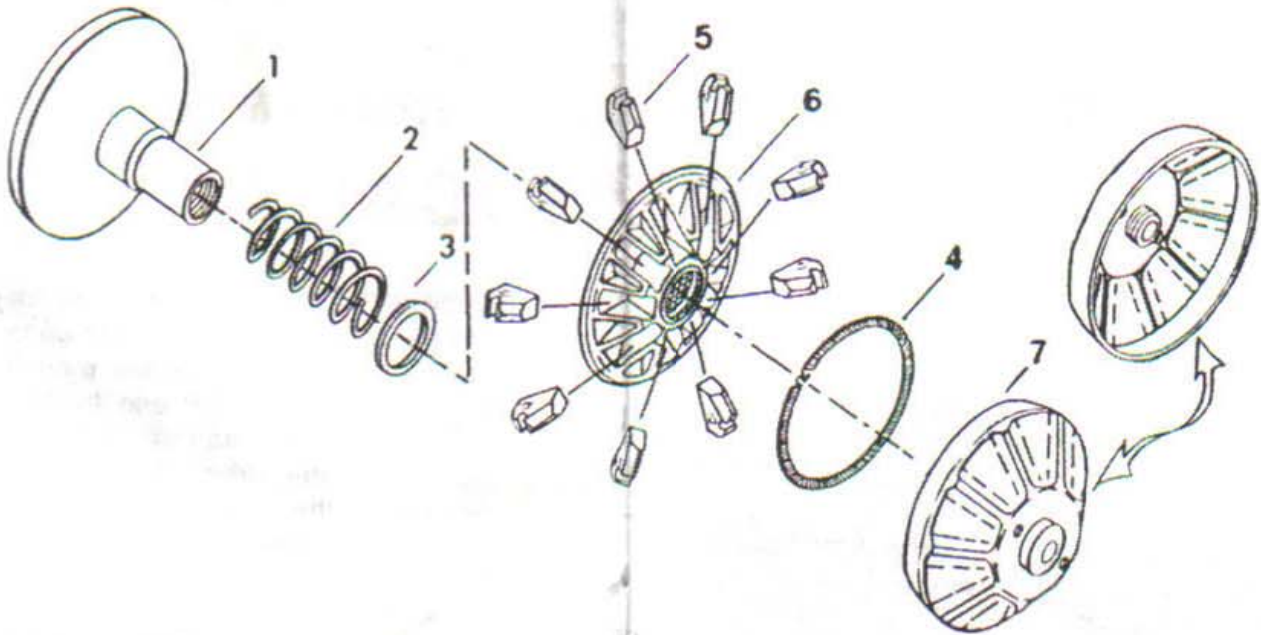




MAGNUM 44C DRIVE CLUTCH ASSEMBLY SEQUENCE



3/4", 1", 1-1/8" BORE *

DRIVE CLUTCH ASSEMBLY COMPLETE

ORDER NO.	DESCRIPTION
209709A	Drive Clutch, 3/4 Bore, 3/16 Keyway
209418A	Drive Clutch, 1" Bore, 1/4 Key
209706A	Drive Clutch, 1 1/8" Bore, 1/4 Key

*CLUTCH SET UP 1900 RPM ENGAGEMENT.

ENGAGEMENT CALIBRATIONS ON BACK OF THIS LITERATURE.

3/4", 1", 1-1/8" BORE

PARTS LIST

ITEM NO.	ORDER NO.	DESCRIPTION	QTY. REQ.
1	209710A	Fixed Face / Post, 3/4 Bore, 3/16 Keyway	1
1	209416A	Fixed Face/ Post, 1" Bore, 1/4 Key	1
1	209707A	Fixed Face / Post, 1 1/8" Bore, 1/4 Key	1
2	203039A	Spring, Green	1
3	209421A	Washer, Thrust	1
4	211573A	Garter Spring, White	1
5	209855A	Puck	9
6	209413A	Face, Movable w/Bearing	1
7	209412A	Cover Plate with Threaded Pilot Washer	1

NOTE: MOUNTING BOLT NOT INCLUDED. USE BOLT LONG ENOUGH TO ENGAGE THREADS IN CRANK AT LEAST 2 1/2 TIMES BOLT DIAMETER.